ROFIX

Matt clear coat MS 2:1

2K CM10 2:1 is a top quality clear coat, that allows creating matt surfaces.

Depending on the way of preparing the mixture (with the CP 1500 SRF coat) you can achieve different levels of the matt effect.

Coat mix before	Matt grade	
CM 10	CP 1500 SRF	
100%		Full matt
75%	25%	Medium matt
50%	50%	Semi matt
25%	75%	Semi gloss

Packaging

to scratches: •••••	
Paint fluidity:	Unit
Gloss: 00000	11

100 parts of CM 10, (or mixture with CP 1500 SRF clear coat),

Collective (box) 6 pcs

50 parts of hardener CP 285 MS,

20 parts of thinner CP 040.

Temperature	Recomended thinner	Recomended hardener	
<15°C		CP 282 or CP 218	
>25°C	CP 070	CP 286	

Two full lavers.

Spray gun*. Nozzle opening with the pneumatic method: 1.2-1.4 mm. Operating pressure - High-pressure: 3-4 bar*; HVLP: 2 bar*. * Use high pressure equipment and HVLP. Pressure as recommended by the gun manufacturer.



Evaporation between the layers (20°C, 65% H.R.): 10 min.

Drving time 20°C. 65% H.R:

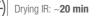
Dust free: 20 min 40 min Air dry: Prior to assembly: Through dry:

5 h 10 h*

30 min

Drying time 60°C, 65% H.R: Prior to assembly:

* Tests with CP 285 hardener



The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of variashing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.



Resistance

Output:

~7 m²/1L

~2 h

Surface preparation:

Thickness of dry coating:

~50-60 µm

Recommended sizes of paint strainers:

Clean surfaces with silicon remover.

Matt the old coatings in the area of shading.

125-190 um

Spray viscosity in 20°C:

18-22 s DIN Cup 4 mm

VOC:

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Date of minimum durability:

24 months (in the original unopened package)