



CP 341 Plastic

Polyester putty



Filling: ●●●●●●
 Plastic adhesion: ●●●●○
 Grinding facility: ●●●●●●

Unit	Packaging Collective (box)	Available colors
1 kg + 20 g hard.	4 pcs + 4 pcs	●



100 parts of CP 341 Plastic,
2 parts of hardener (in set).

Excessive amount of Hardener can cause problems with whitening of the topcoat!



Stir thoroughly until achieving homogenous paste. Be careful not to create air inclusions.



It is recommended, that before the start of painting works, the element should be heated at **50°C**, which will facilitate the removal of silicone compounds from its surface. The Putty can be applied in several thin layers. After each layer, the product should be hardened. Do not exceed the total thickness of **3 mm**.



Drying time 20°C, 65% H.R:

20-25 min.

A temperature beneath 20°C may longer the drying time significantly.



Do not use



Coarse sanding (dry): **P100-P120.**

Finishing sanding (dry): **P120-P320.**

Surface preparation:

Matt plastic surface with maroon nonwoven and cleaned with CP 012 remover. New elements need to be heated up to 50°C for 20 min.

Plastic adhesion:

PP, EPDM, ABS, PC, PPO, PA

Pot life:

3-4 min after mixing with hardener

VOC:

2004/42WE/IIB(b)(250) 115

Date of minimum durability:

12 months (in the original unopened package)

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.